

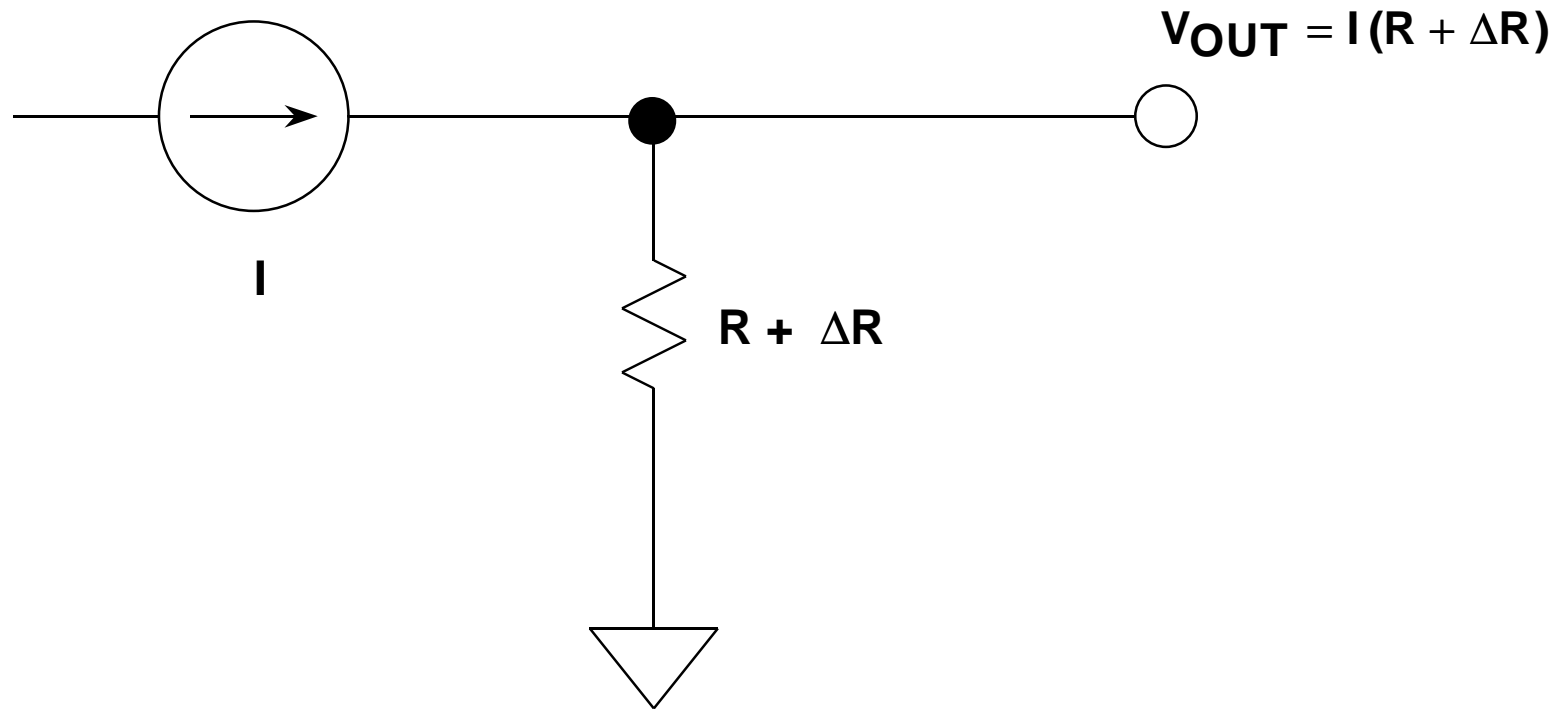
PRACTICAL DESIGN TECHNIQUES FOR SENSOR SIGNAL CONDITIONING

- 1 Introduction**
- 2 Bridge Circuits**
- 3 Amplifiers for Signal Conditioning**
- 4 Strain, Force, Pressure, and Flow Measurements**
- 5 High Impedance Sensors**
- 6 Position and Motion Sensors**
- 7 Temperature Sensors**
- 8 ADCs for Signal Conditioning**
- 9 Smart Sensors**
- 10 Hardware Design Techniques**

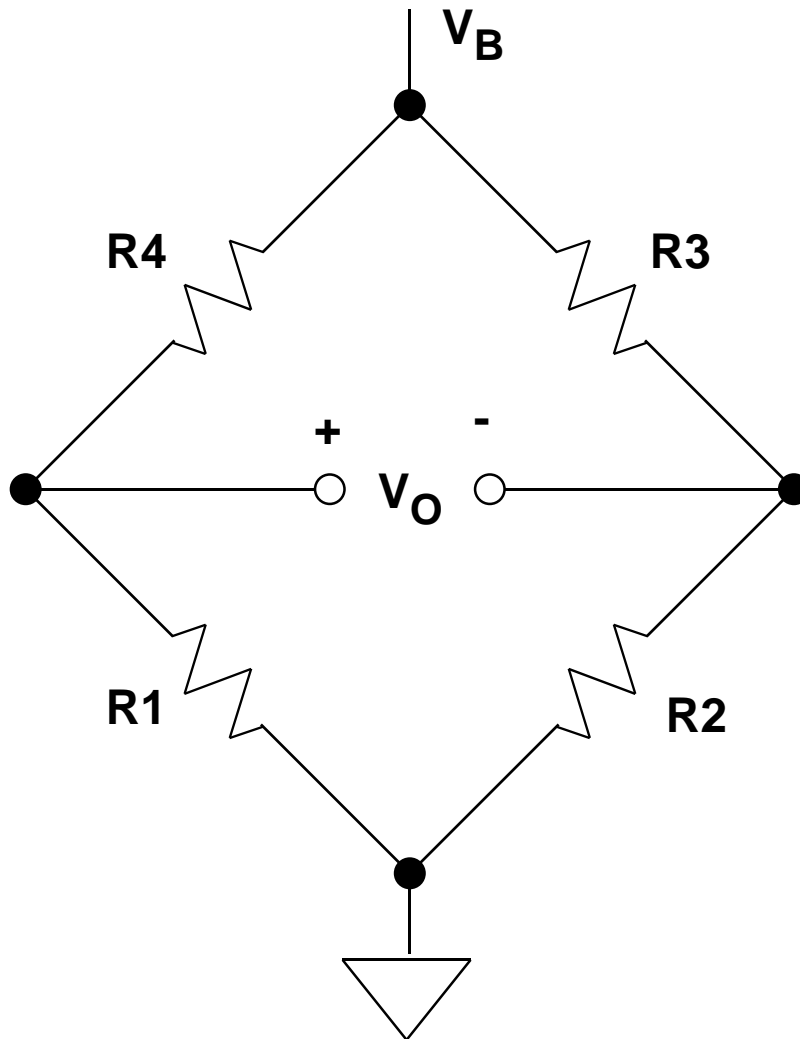
RESISTANCE OF POPULAR SENSORS

■ Strain Gages	120Ω, 350Ω, 3500Ω
■ Weigh-Scale Load Cells	350Ω - 3500Ω
■ Pressure Sensors	350Ω - 3500Ω
■ Relative Humidity	100kΩ - 10MΩ
■ Resistance Temperature Devices (RTDs)	100Ω , 1000Ω
■ Thermistors	100Ω - 10MΩ

MEASURING RESISTANCE INDIRECTLY USING A CONSTANT CURRENT SOURCE



THE WHEATSTONE BRIDGE

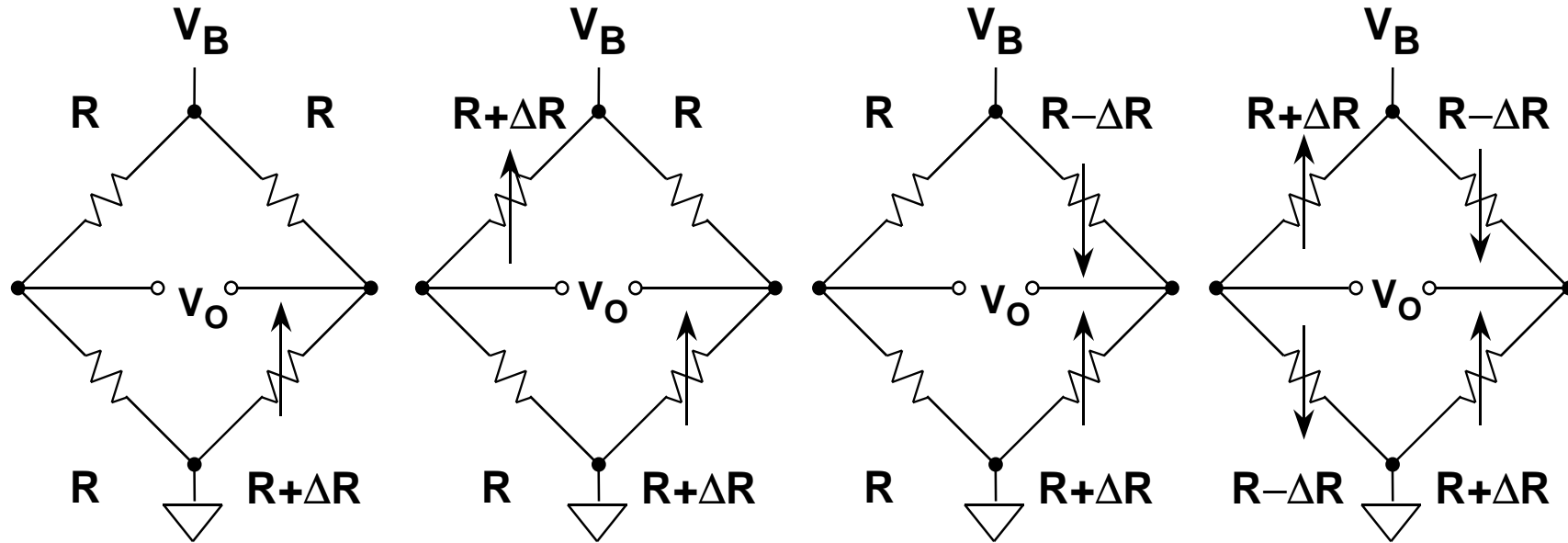


$$V_O = \frac{R_1}{R_1 + R_4} V_B - \frac{R_2}{R_2 + R_3} V_B$$
$$= \frac{\frac{R_1}{R_4} - \frac{R_2}{R_3}}{\left(1 + \frac{R_1}{R_4}\right) \left(1 + \frac{R_2}{R_3}\right)} V_B$$

AT BALANCE,

$$V_O = 0 \quad \text{IF} \quad \frac{R_1}{R_4} = \frac{R_2}{R_3}$$

OUTPUT VOLTAGE AND LINEARITY ERROR FOR CONSTANT VOLTAGE DRIVE BRIDGE CONFIGURATIONS



$V_O:$	$\frac{V_B}{4} \left[\frac{\Delta R}{R + \frac{\Delta R}{2}} \right]$	$\frac{V_B}{2} \left[\frac{\Delta R}{R + \frac{\Delta R}{2}} \right]$	$\frac{V_B}{2} \left[\frac{\Delta R}{R} \right]$	$V_B \left[\frac{\Delta R}{R} \right]$
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Linearity Error:	0.5%/%	0.5%/%	0	0
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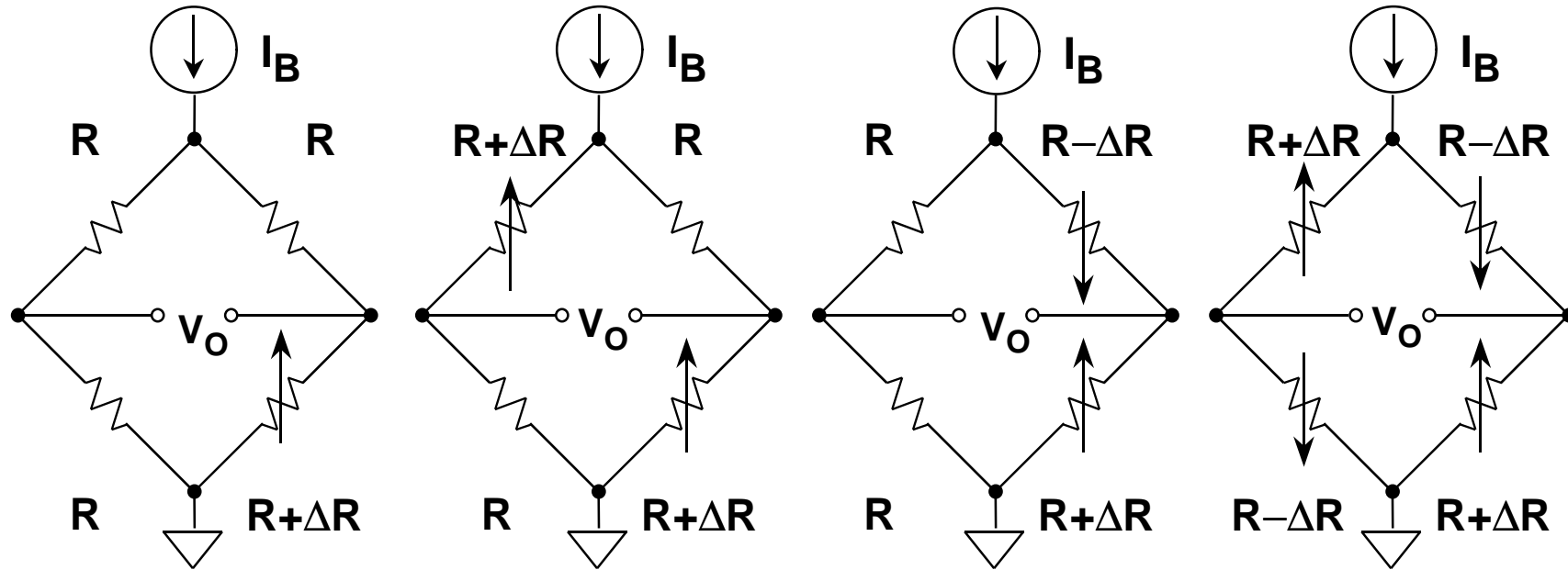
(A) Single-Element Varying

(B) Two-Element Varying (1)

(C) Two-Element Varying (2)

(D) All-Element Varying

OUTPUT VOLTAGE AND LINEARITY ERROR FOR CONSTANT CURRENT DRIVE BRIDGE CONFIGURATIONS



$V_O:$	$\frac{I_B R}{4} \left[\frac{\Delta R}{R + \frac{\Delta R}{4}} \right]$	$\frac{I_B}{2} \left[\Delta R \right]$	$\frac{I_B}{2} \left[\Delta R \right]$	$I_B \left[\Delta R \right]$
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Linearity Error:	0.25%/%	0	0	0
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(A) Single-Element Varying

(B) Two-Element Varying (1)

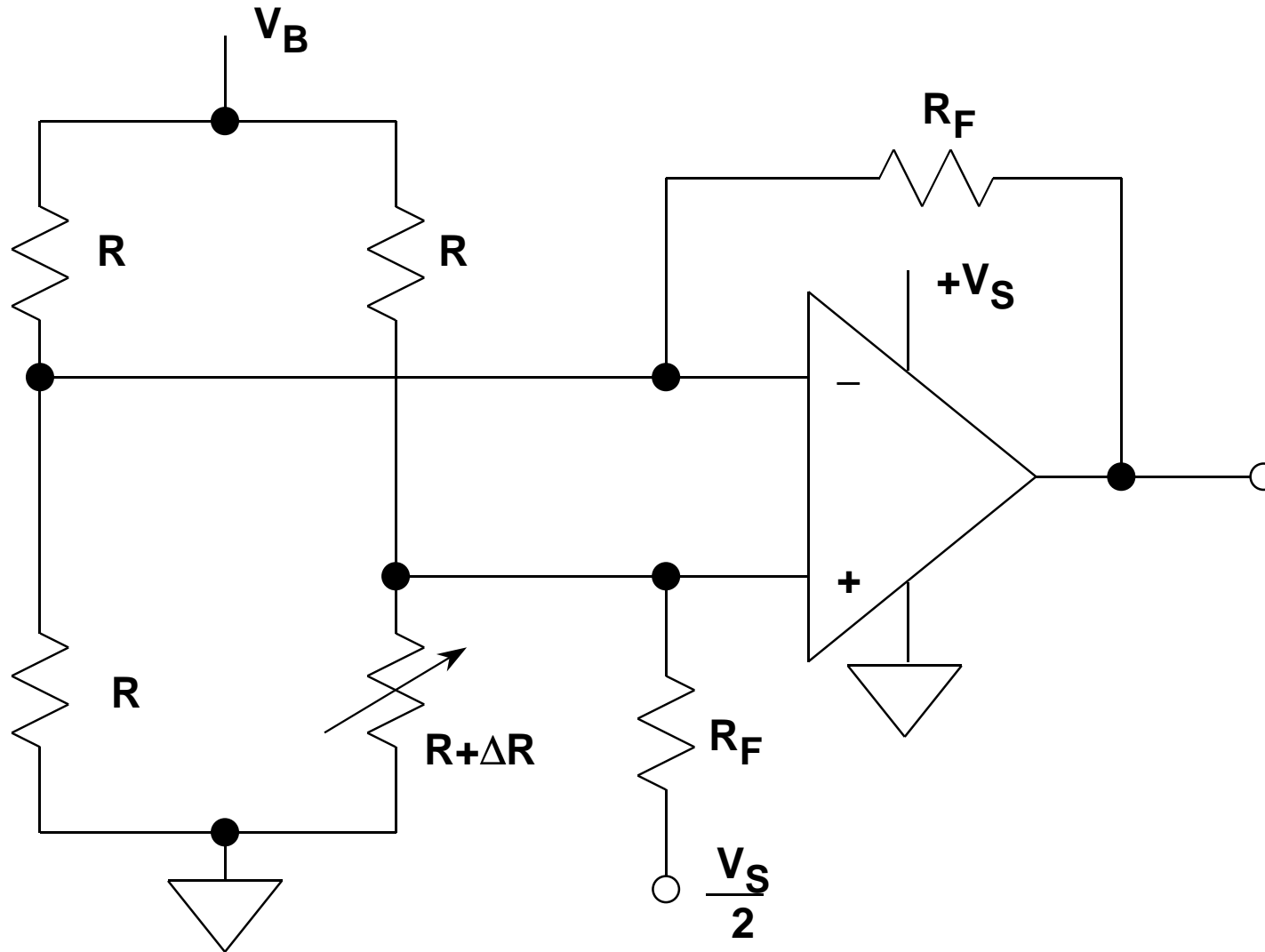
(C) Two-Element Varying (2)

(D) All-Element Varying

BRIDGE CONSIDERATIONS

- **Selecting Configuration (1, 2, 4 - Element Varying)**
- **Selection of Voltage or Current Excitation**
- **Stability of Excitation Voltage or Current**
- **Bridge Sensitivity: FS Output / Excitation Voltage**
1mV / V to 10mV / V Typical
- **Fullscale Bridge Outputs: 10mV - 100mV Typical**
- **Precision, Low Noise Amplification / Conditioning**
Techniques Required
- **Linearization Techniques May Be Required**
- **Remote Sensors Present Challenges**

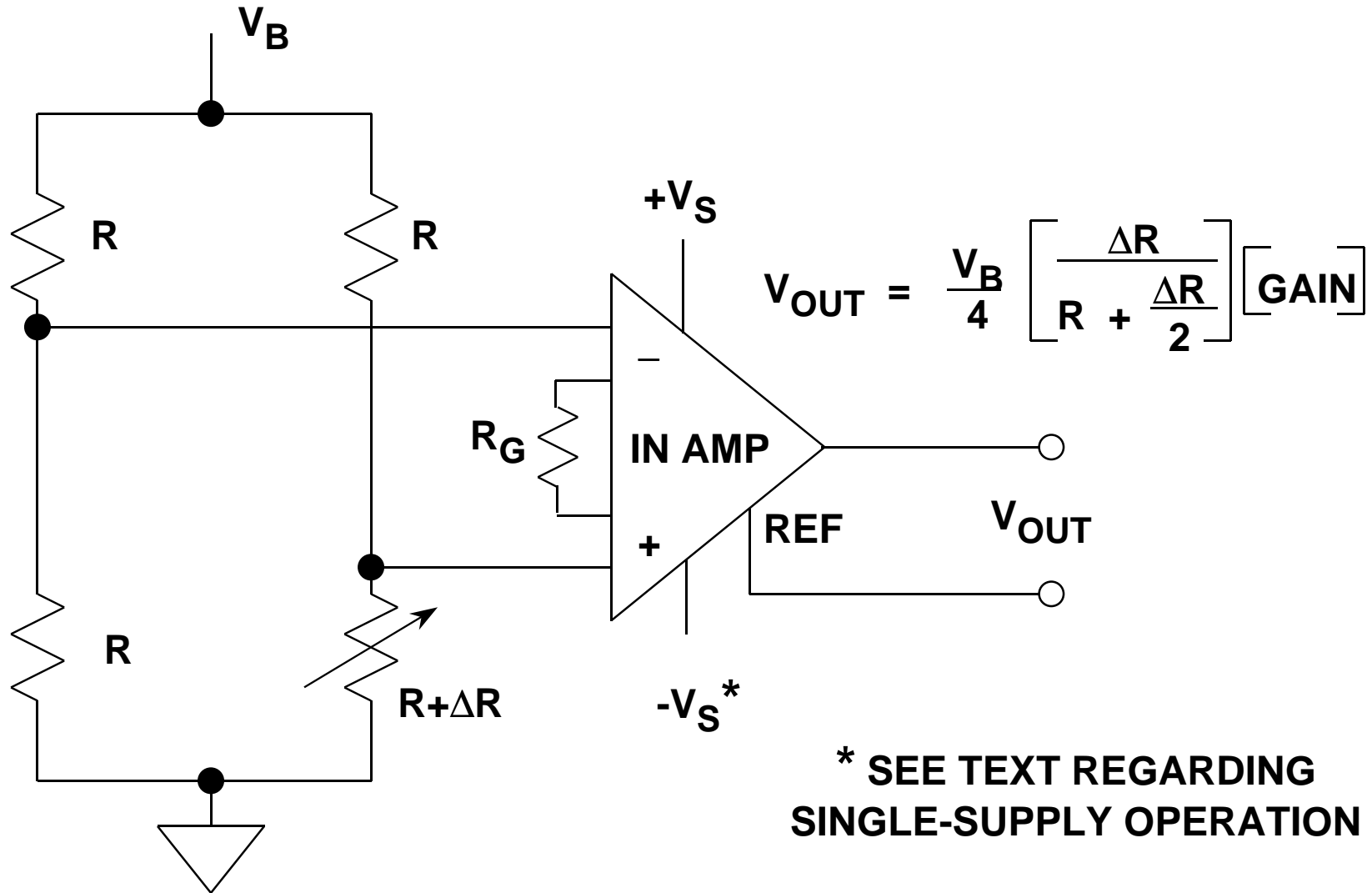
USING A SINGLE OP AMP AS A BRIDGE AMPLIFIER FOR A SINGLE-ELEMENT VARYING BRIDGE



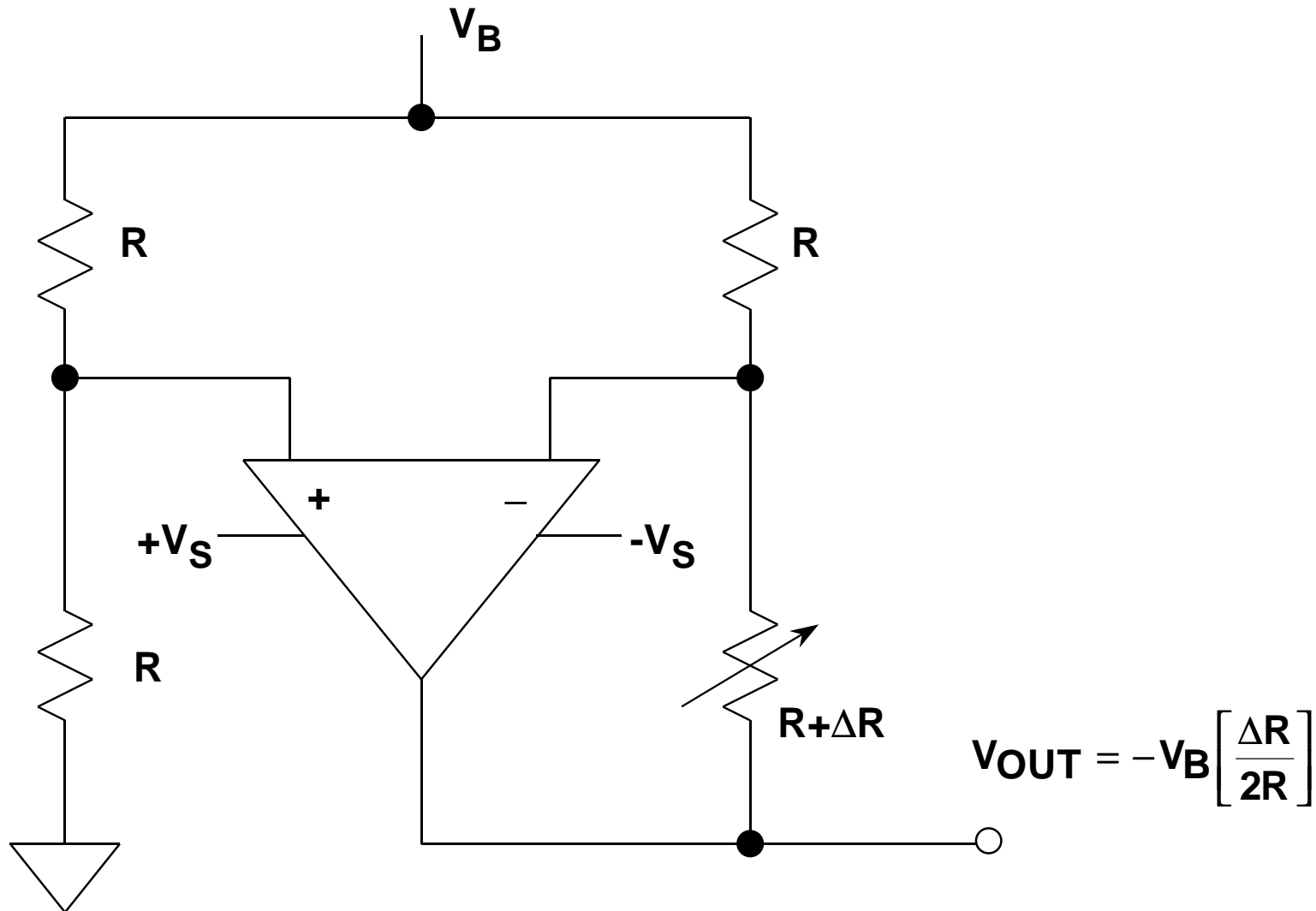
a

2.7

USING AN INSTRUMENTATION AMPLIFIER WITH A SINGLE-ELEMENT VARYING BRIDGE

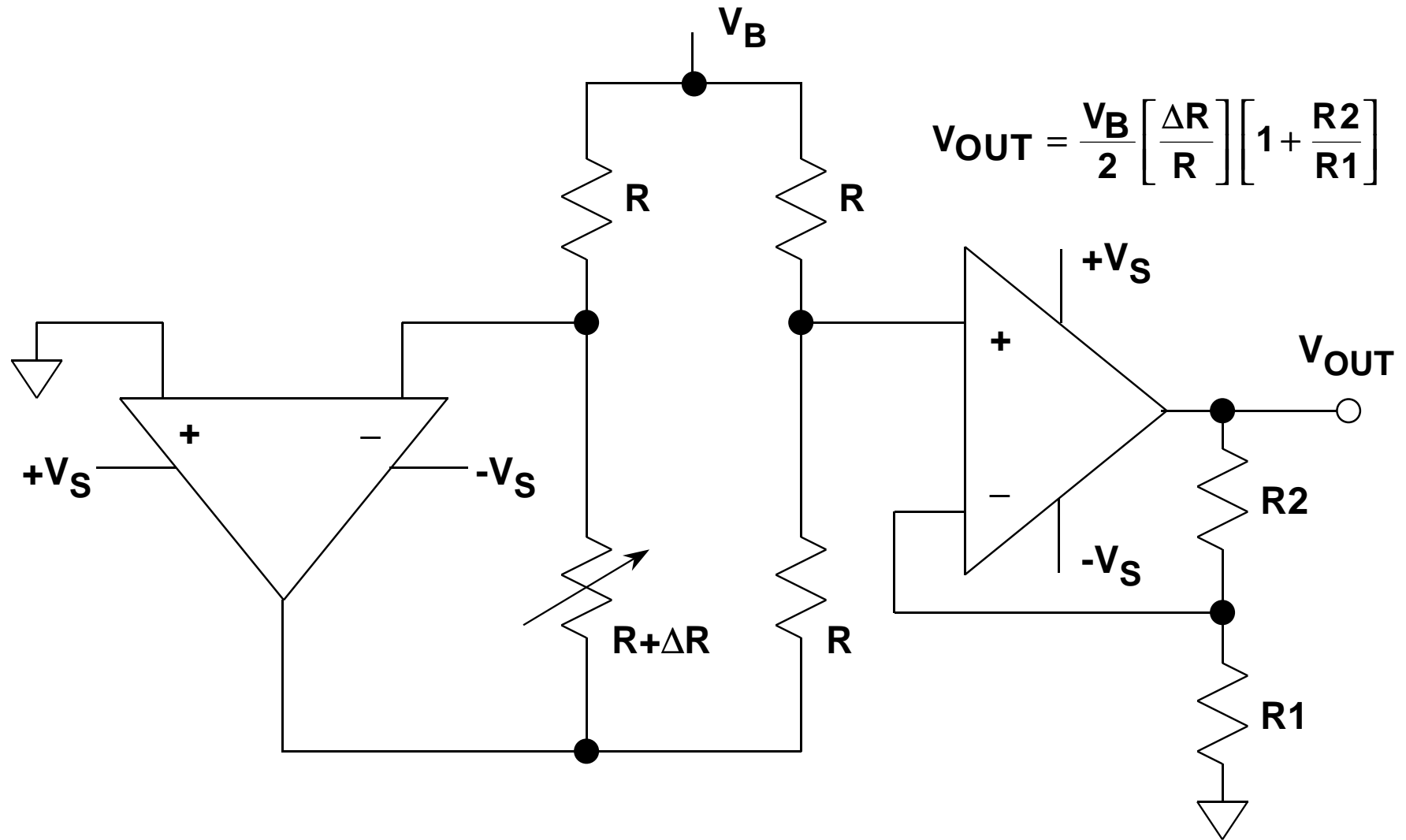


LINEARIZING A SINGLE-ELEMENT VARYING BRIDGE METHOD 1



a

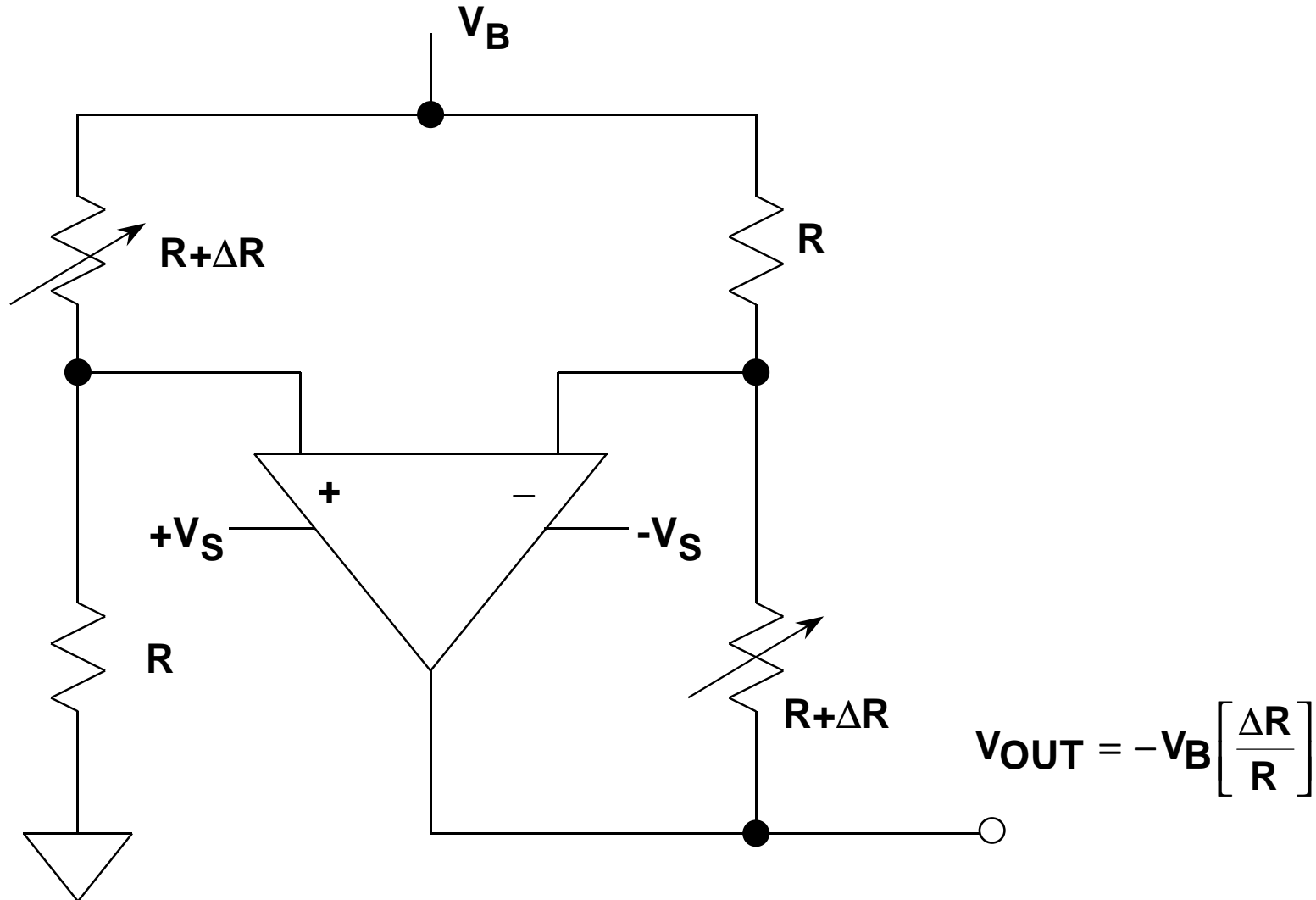
LINEARIZING A SINGLE-ELEMENT VARYING BRIDGE METHOD 2



a

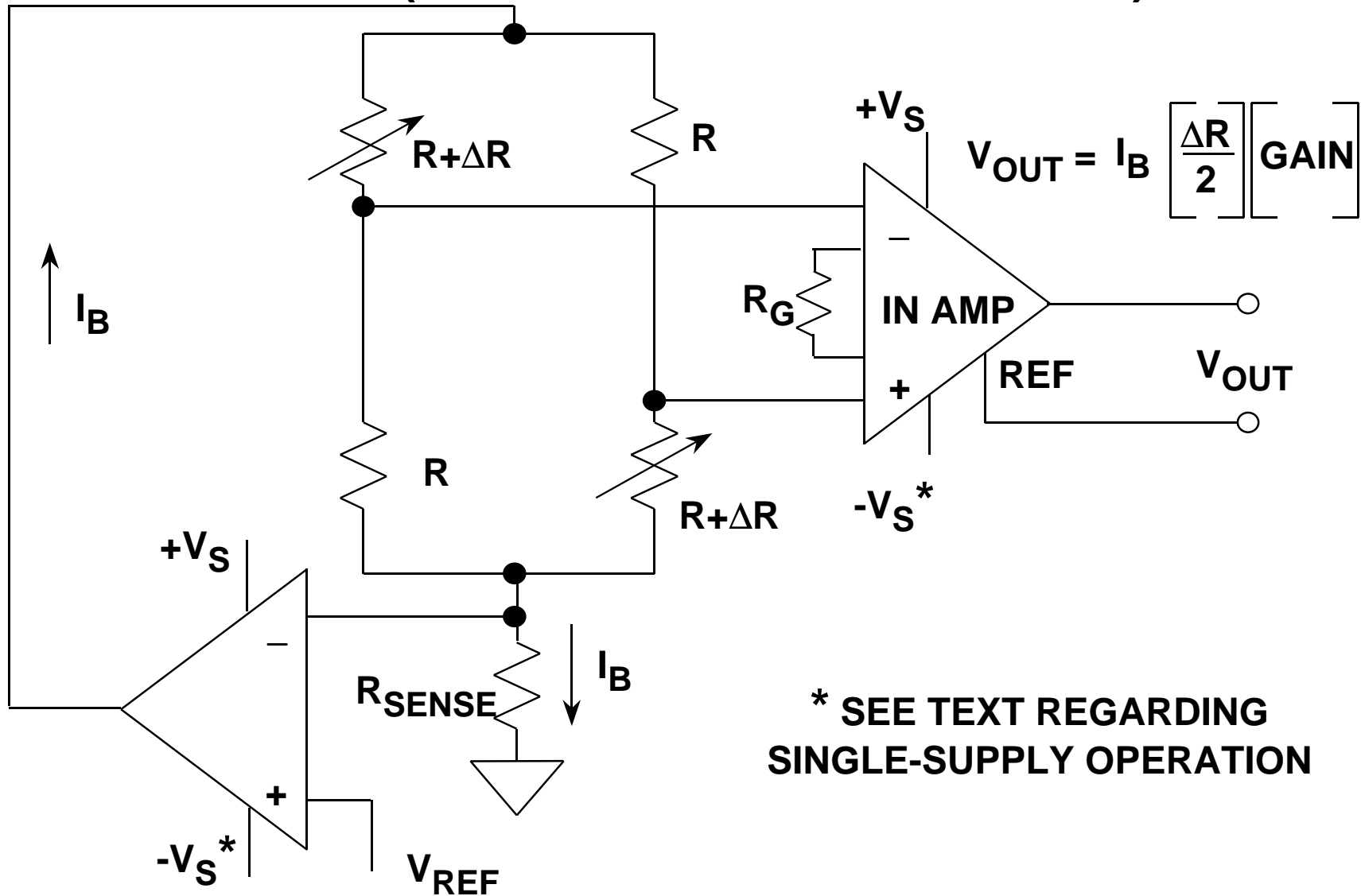
2.10

LINEARIZING A TWO-ELEMENT VARYING BRIDGE METHOD 1 (CONSTANT VOLTAGE DRIVE)



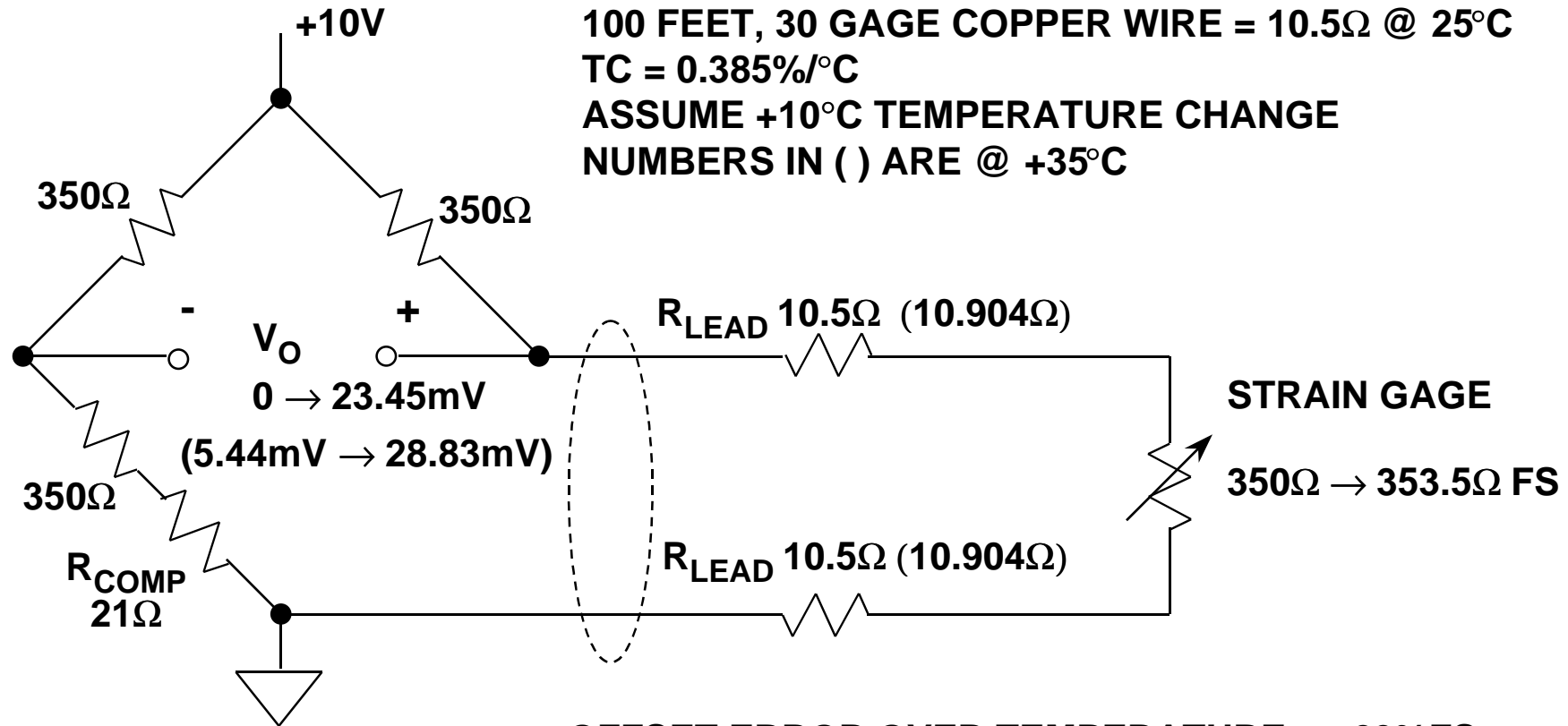
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LINEARIZING A TWO-ELEMENT VARYING BRIDGE METHOD 2 (CONSTANT CURRENT DRIVE)



* SEE TEXT REGARDING
SINGLE-SUPPLY OPERATION

ERRORS PRODUCED BY WIRING RESISTANCE FOR REMOTE RESISTIVE BRIDGE SENSOR

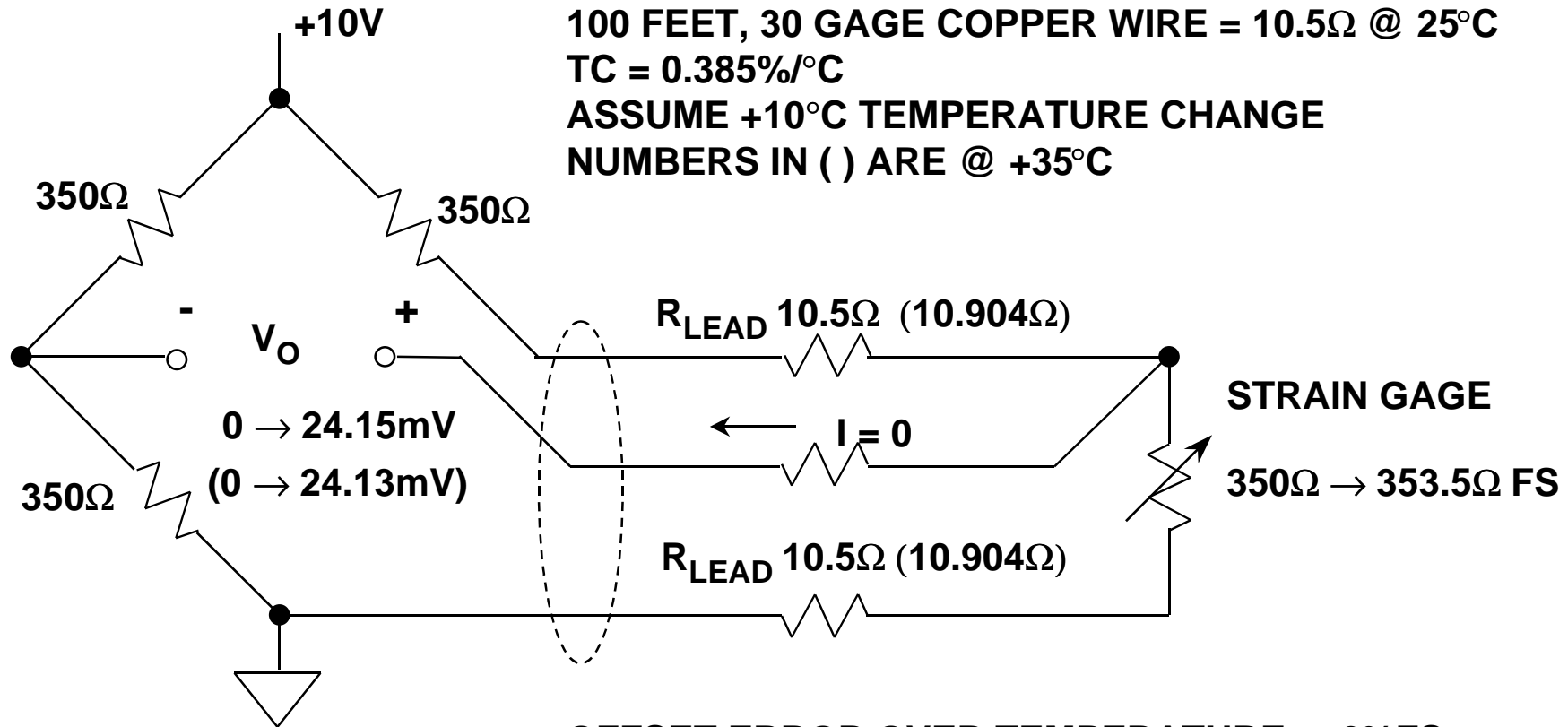


100 FEET, 30 GAGE COPPER WIRE = 10.5Ω @ 25°C
 TC = $0.385\%/^\circ\text{C}$
 ASSUME $+10^\circ\text{C}$ TEMPERATURE CHANGE
 NUMBERS IN () ARE @ $+35^\circ\text{C}$

OFFSET ERROR OVER TEMPERATURE = $+23\%FS$

GAIN ERROR OVER TEMPERATURE = $-0.26\%FS$

3-WIRE CONNECTION TO REMOTE BRIDGE ELEMENT (SINGLE-ELEMENT VARYING)



100 FEET, 30 GAGE COPPER WIRE = 10.5Ω @ 25°C
 TC = 0.385%/°C
 ASSUME +10°C TEMPERATURE CHANGE
 NUMBERS IN () ARE @ +35°C

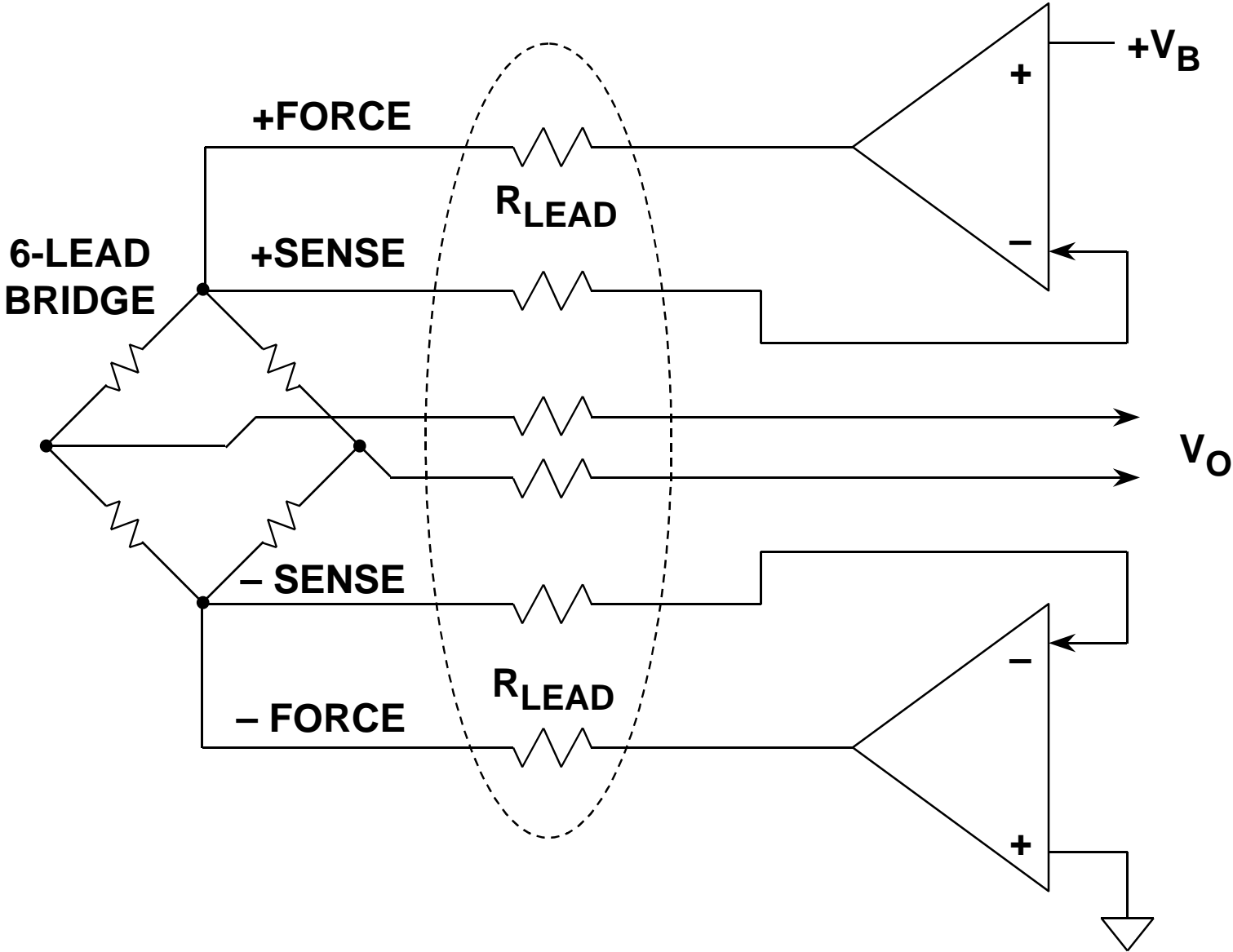
V_O
 - +
 0 → 24.15mV
 (0 → 24.13mV)

STRAIN GAGE
 350Ω → 353.5Ω FS

OFFSET ERROR OVER TEMPERATURE = 0%FS

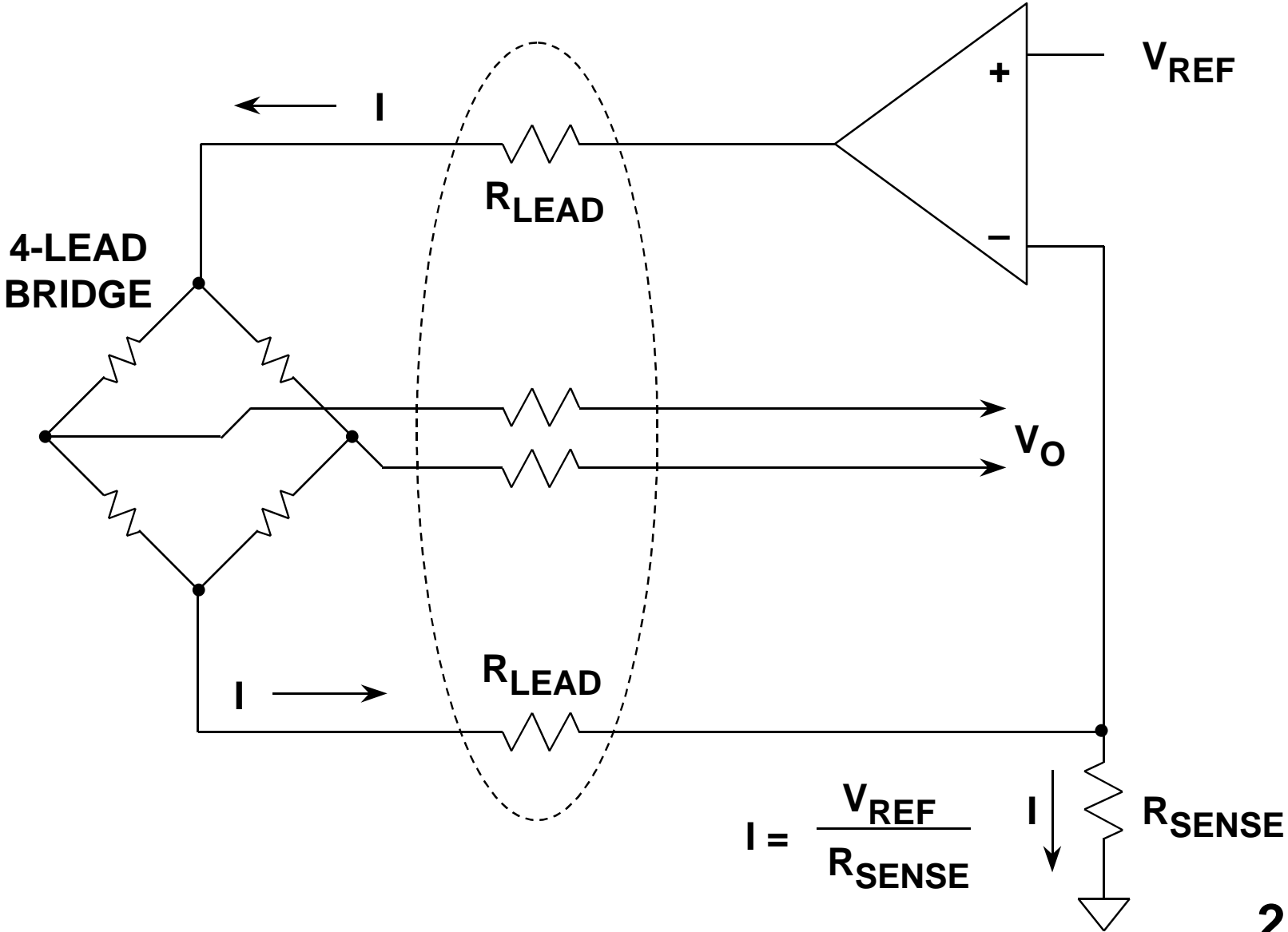
GAIN ERROR OVER TEMPERATURE = -0.08%FS

KELVIN (4-WIRE) SENSING MINIMIZES ERRORS DUE TO LEAD RESISTANCE



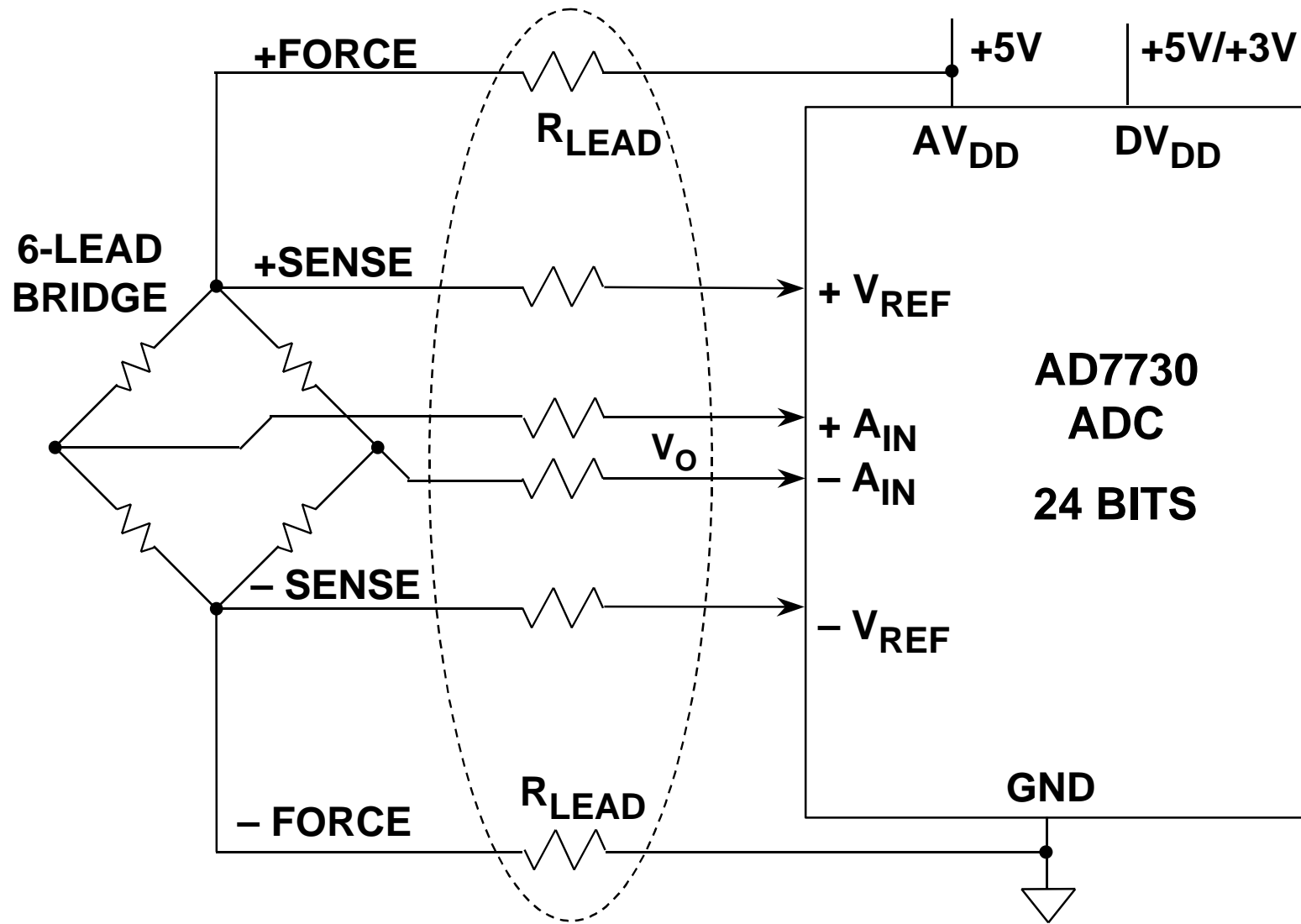
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CONSTANT CURRENT EXCITATION MINIMIZES WIRING RESISTANCE ERRORS



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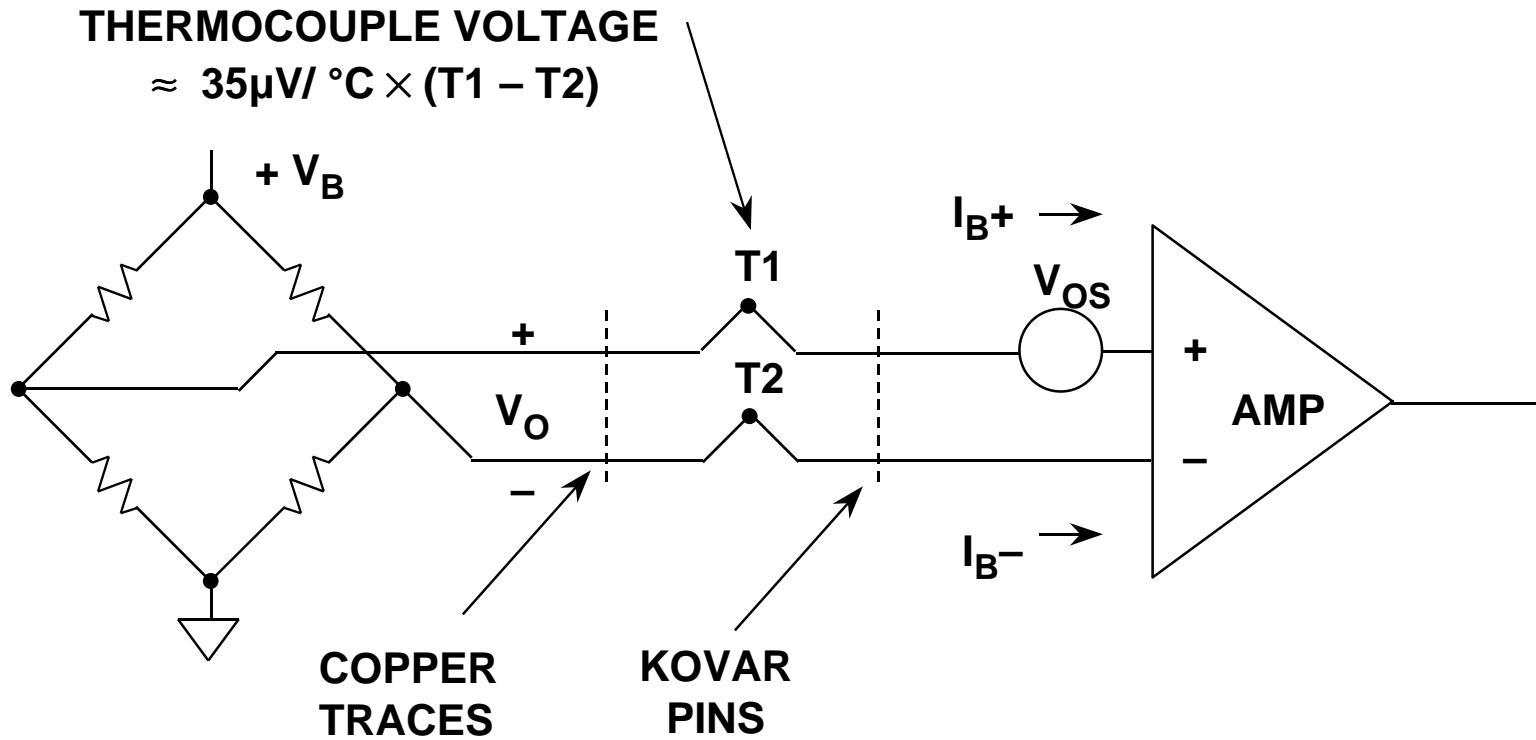
DRIVING REMOTE BRIDGE USING KELVIN (4-WIRE) SENSING AND RATIOMETRIC CONNECTION TO ADC



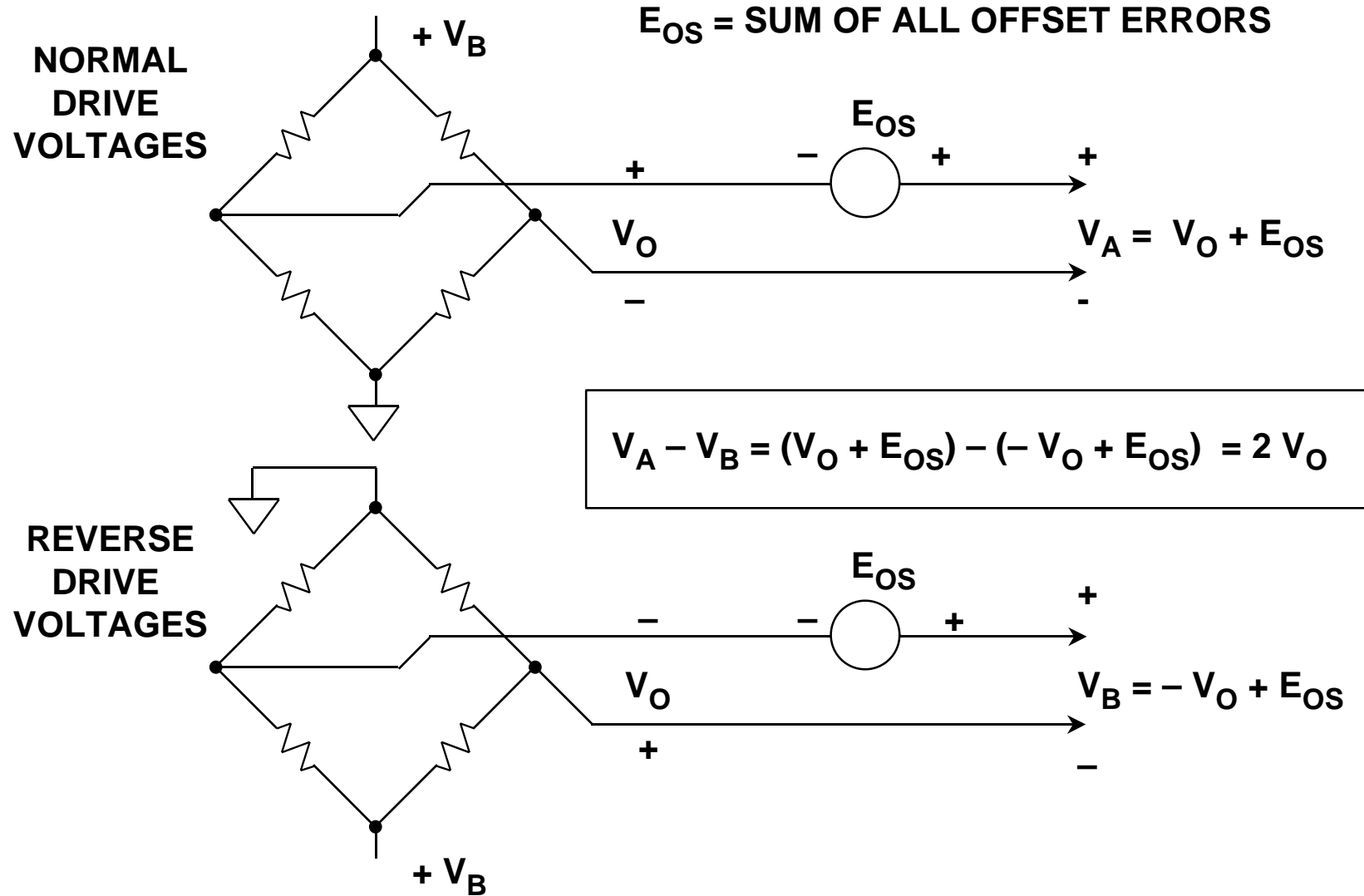
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2.17

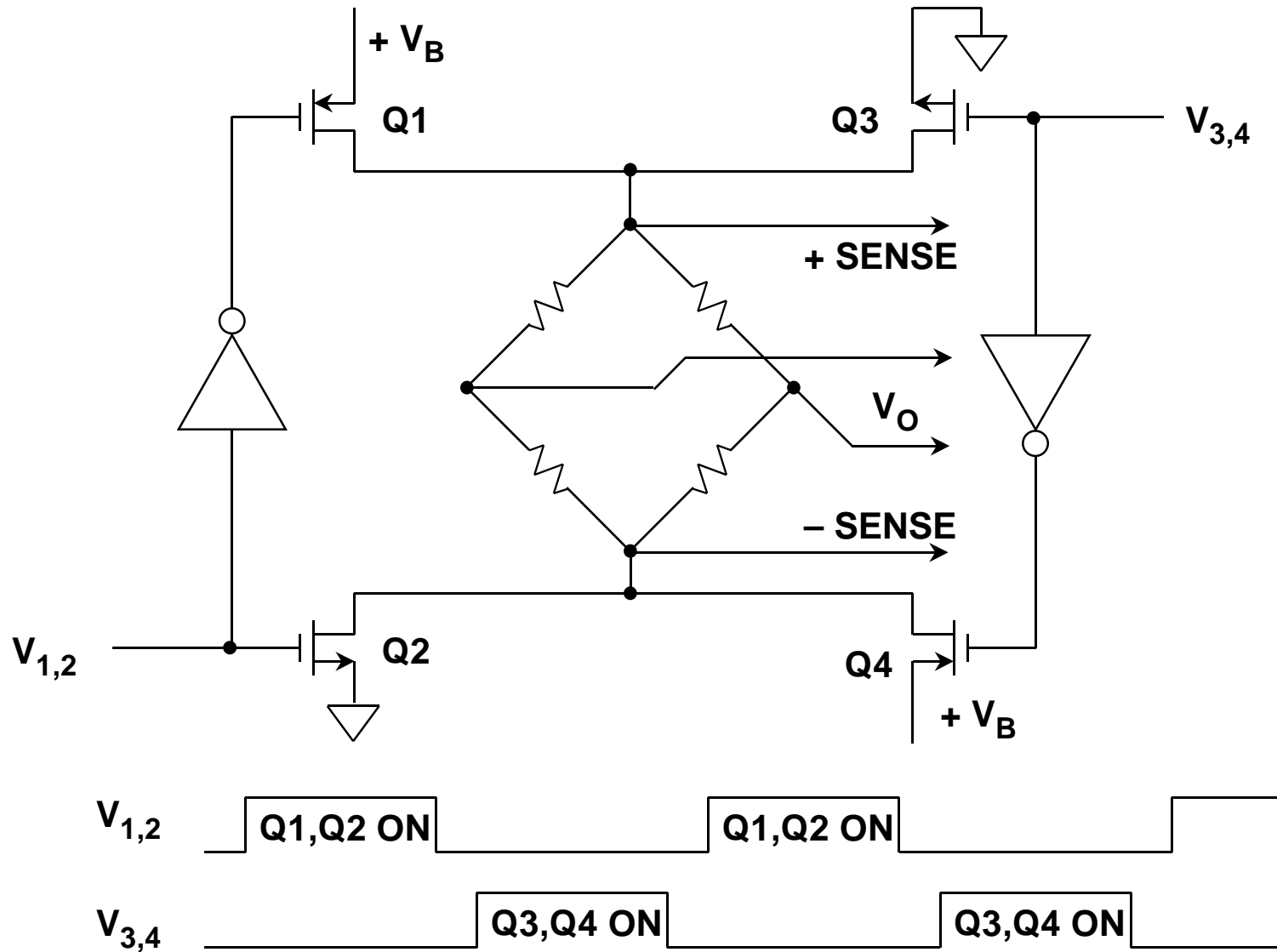
TYPICAL SOURCES OF OFFSET VOLTAGE



AC EXCITATION MINIMIZES OFFSET ERRORS



SIMPLIFIED AC BRIDGE DRIVE CIRCUIT



a